

The above photo was sent in by Robert Frederick of Seattle, Washington. Left is SSN 696- U.S.S. New York in a Boones Farm wine bottle. Right is SSN 585- U.S.S. Skipjack in a Mogen David Bottle. Both are in colored water . Thanks Bob.

JOURNAL OF THE SHIPS-IN-BOTTLES ASSOCIATION OF AMERICA INC.

The Bottle Shipwright

THE BOTTLE SHIPWRIGHT is the journal of the Ships-in- Bottles Association of America. Production and mailing are handled by unpaid volunteer members of the Association. The journal is published quarterly and is dedicated to the promotion of the traditional nautical art of building ships in bottles.

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ARTICLES & PHOTOGRAPHS for publication in THE BOTTLE SHIPWRIGHT should be sent to the Editor at 5075 FREEPORT DRIVE, SPRING HILL, FLORIDA 34606 U.S.A. Material which should be returned to the sender should be clearly indicated. Every effort will be made to safeguard such material, but the Association cannot be held responsible for loss or damage. The Editor may be required to modify articles or submissions within the context of the original to fit the format and page length of the publication. WRITTEN AND SIGNED PERMISSION MUST ACCOMPANY ANY MATERIALS SUBMITTED. Articles taken from another publication will not be used without express written permission, from that publication. A copy of the permission slip to be used appears in each issue of THE BOTTLE SHIPWRIGHT. Anyone submitting materials for publication in The Bottle Shipwright, may make as many photo copies as needed, or obtain additional copies, by sending a S.A.S.E. to the Editor at the address above.

DEADLINE for submission is the second month of each quarter.



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There are a very limited number of 10th Anniversary full color back issues available from Saul Bobroff, at a cost of \$10.00 each. First come first served. Overseas members add \$2.00 for shipping/handling.

The Bottle Shipwright

	VOIGING 17 LIGHT	
Association Officers		Regular Features
JACK HINKLEY	President	FROM THE PRESIDENT
FRANK SKURKA	Vice-President	FROM THE EDITOR
DON HUBBARD	Membership/Treasurer	FROM THE MEMBERS
RAY HANDWERKER	Editor	BOOK REVIEWS
SAUL BOBROFF	.Back Issues	

RAY HANDWERKER.....Decals/Patches

ON THE COVER: A pair of Bob Fredericks Subs in colored water

BACK COVER: Tow views of Tom Chalmers " Preussen ".

the prez sez...

... ATTENTION ON DECK! THIS IS THE CAPTAIN!!

In the last issue Don Hubbard and Frank Skurka each reported that they had seen the Public Broadcasting Station WGBH Antiques Roadshow program " Kid Collectors" in which an appraiser, after appraising a ship in an old Haig and Haig pinch bottle, told the youngster that the " folk art " of building ships-in bottles originated in the orient around 1780-1790. I set about to find the name of the appraiser to ask him the source of his information so that it could be added to already known information and perhaps open a new road to the truth. After some difficulty a very nice lady at WGBH gave me the name which I assumed was the appraiser and I have written a letter to him through WGBH seeking the information I wanted to know. I am sorry to report that as of this writing I have had no response. I will keep you advised should there be a response.

Welcome to each of the new members. From the photos that some have submitted, a lot of excellent bottleship building is being done by them. Keep it up.



THAT IS ALL!

HIT THE BOTTLE JOCK

Send Material for the Editor to ----5075 Freeport Drive, Spring Hill, FL., 34606

Ray Handwerker

As I write this Frank Skurka is continuing to negotiate with Mystic Seaport Museum for a conference in 2000.I have also heard that we may be joined by a contingent of SIB'ers from Europe . And Frank could still use some help with mystic. If you live within a reasonable distance and can check out local hotels and motels or public transportation drop him a note, at 2447 Aron Dr. North, Seaford, New York 11783.

Frank has also written a very fine proposal for a Bottle Ship Museum in the City Of New York . It is also now in the works and I will keep you informed of its progress . If our proposal is accepted it will be the first Museum devoted to Ships-in-Bottles in the United States.



Now- Lets refill those bottles.

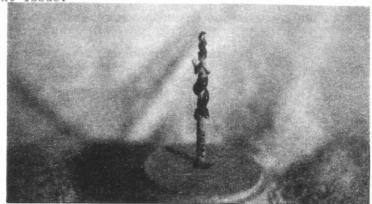
WELCOME ABOARD NEW MEMBERS.

Alan W. Barraclough , 1243 Disston St. Philadelphia, Pa. 1911.
Dennis Bladine , 240 Charlotte Blvd. Stockbridge, Ga. 30281.
Joseph P. Dearie , 6827 Guyer Ave. Philadelphia, Pa. 19142.
Karl J. Dennis , 25-40 31st Ave. Astoria, New York. 11106.
William S. Johnson , 10219 East Brookside Dr. Baton Rouge, La. 70818.
Steven J. Nelesen, 122 N. College St. Cedartown, Ga. 30125.
Thomas H. Smith Jr. , 1488 Brandon Sq. Lawrenceville, Ga. 30044.

ADDRESS CHANGES.

Gilbert Charbonneau, 982 Cross Point Rd. Edgecomb, Maine, 04556.
Trevor L. Gabb, 5 Bedell Cres. Whitby Ontario Llr 2N8 Canada.
Dyncan Gray , The Crow's Nest. 72 Pontac Rd. New Marske., Redcar & Cleveland. TS11 8AN England.

Patrick McVeety, 5218 Grande Palm Cir. Delray Beach, F1. 33484-1362. Glen A. Rogers, 779 Forest Ave. Orono, Maine, 04473. Robert Welch, 709 Centennial Ave. 1st Floor Apt. Sewickley, Pa. 15143. If I missed anyone, my apologies, and drop me a line for a correction in the next issue.



C.L.Don Bradley mermaid carving above holds a "Gin-U-Wine pearl which I found in my baked oysters, while eating supper at the Inn in Mystic, Connecticut.

64" DISTRIBUTION BOX (L TYPE) BOAT

64' DISTRIBUTION BOX (L TYPE) BOAT-Continued

To set and recover mine distribution boxes	Jib crane working load 2.5 tons (5600 lbs)	6 men	64′ 3′′	18' 9" maximum	6' loaded	72.34 tons (162,041 lbs)	67.08 tons (150, 259 lbs)	Belly bands	Round bottom, steel	9.5 knots at full load displacement	1,280 gallons	110 nautical miles at full power and full load	S8203(30)-64-973695	S1940-274-4835	1-6 cylinder diesel, 225 hp. at 2,100 r.p.m. emergency, 165 hp.	ous; Detroit Diesel Engine Division model 64HN11, inboard	electrical system. Stock No. S75-E-53737-4182	1 59" D hy 89" D hy 32" hare rh rotation
Purpose	Capacity	Crew	Length overall.	Beam	Draft	Full load displacement	Hoisting weight	Hoisted by	Construction	Speed	Fuel capacity.	Range	NavShips Drawing No	Stock No.	Engine details.	1		D

TWISTED SAYINGS

at 1,800 r.p.m. continuheat exchanger, 24-volt

- 1. Save the whales. Collect the whole set.
- 2. A day without sunshine is like, night.
- 3. On the other hand, you have different fingers.
- 4. Honk if you love peace and quiet.
- 5. He who laughs last thinks slowest.
- 6. Eagles may soar, but weasels don't get sucked into jet engines.

Steamboat A Comin'

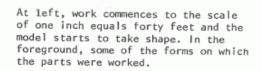


At left, sketch of materials used for building a sternwheel river steamboat which I have dubbed "COTTON BLOSSOM", as common sewing thread, stiffened with glue was used throughout the building of the model.

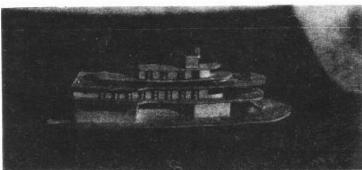


Shown at right some of the forms used for winding the thread. things not shown, but proved to be very useful was a hi-ball glass, a narrow strip of sheet plastic and large and small bottle caps.







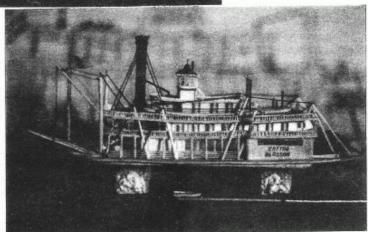


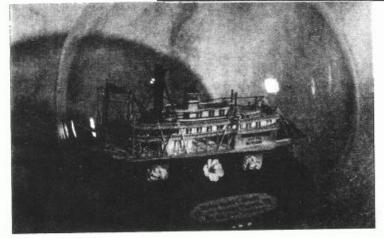
On The Ways.
Awaiting stacks, rails,
sternwheel and an array
of other small parts.



Finally!
Finished in the yard.







Rollin'on the river.





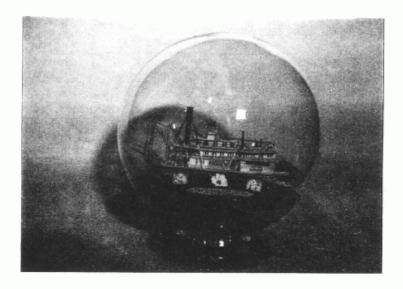
COTTON BLOSSOM

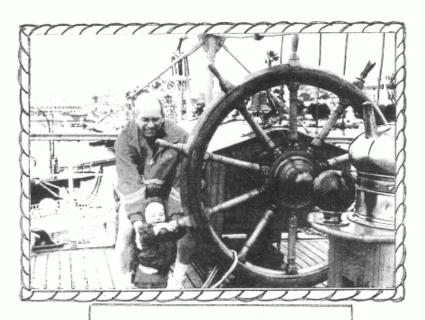
Five years ago, at the SIBAA Conference, in St. Michael's MD, I gave a presentation on using glue stiffened thread to make small boats and other chandlery for bottle ships. I brought a display of ships wheels, anchors, paddle wheels for stern wheelers, and side wheelers. I also used this method to make a small topsail schooner. A few of the members were taken with this idea, and gave it a try. I have photos from some of the members who tried this method, and I must say they did as good as I did, if not better in making their models.

Since the conference, I have continued to work with this method, using thread to make flags, pennants, sails, decking and deck houses with doors and windows, flag poles, hoist booms and smoke stacks, just to name a few. With all the experience making these items, the seeds (idea) for the "COTTON BLOSSOM" were planted.

I decided to make a larger model than any I had made in the past, and as I had tried several sailing ships and boats using this method, I chose for my model a Mississippi River sternwheel steamboat, This vessel was built to a scale of one inch equals forty feet. I carved forms on which to shape the hull, some of the cabins and the pilot house. Winding the thread around various objects to form a sort of ribbon with the thread made the work of planking a deck or making a cabin go a lot faster. I used a set of plans for the sternwheeler, City of Monroe, and started to scale down the large plans the night of 18, January, 1999, and finished the model on 31 March, 1999. I can never seem to keep a log of the hours I work on a model. I get caught up in the making of the model and the time spent working on it seems of no consequence. I can safely say this one took a lot of hours.

This model was quite a challenge and a bit tedious, but I enjoyed every minute of its building, and was very pleased with the results.







Little Skipper, Aaron forck eases the helm, as he works the big iron barque STAR of INDIA through heavy traffic in San Diego Harbor California.

Aaron is the grandson of C.L. Don Bradley of Morton Illinois.



The World's Easiest Quiz

- 1. How long did the Hundred Years War last?
- 2. Which country makes Panama hats?
- 3. Where do we get catgut?
- 4. In which month do Russians celebrate the October Revolution?
- 5. What is a camel's hair brush made of?
- 6. The Canary Islands in the Pacific are named after what animal?
- 7. What was King George VI's first name?
- 8. What color is a purple finch?
- 9. What country do Chinese gooseberries come from?
- 10. How long did the Thirty Years War last?

THE PASSWORD!

The famous buccaneer Jean Lafitte, who ruled the Gulf of Mexico from Galveston, had invited some of his captains for a secret meeting aboard of his flagship "St.Malo". He had given them a password so that no spy could come aboard his ship. Nevertheless a spy was hiding between some big crates on the quay. The first captain came along and the sentry at the gang-board called "twelve" after which the captain called back "six". The spy understood the method immediately. Divide the number by two, but to be quite certain he waited for the next captain. The second captain arrived and the sentry called out "six". The captain answered "three" and was allowed on deck. The spy was quite certain of his case and he neared the gang-board. The sentry called out "ten" and the spy called back "five". He was immediately riddled with bullets. Why was he killed?

Somewhere in this journal you will find the answer.

Bob de Jongste, Netherlands.

Jeam Lafiite had instructed the captains to count the number of characters in the given word, so when our spy heard "ten" he should have answered "three" instead of five.

MORE TWISTED SAYINGS

- 7. The early bird may get the worm, but the second mouse gets the cheese.
- 8. When everything's coming your way, you're in the wrong lane and going the wrong way.
- If at first you don't succeed, destroy all evidence that you tried.
- To succeed in politics, it is often necessary to rise above your principles.
- 11. Two wrongs are only the beginning.
- 12. The sooner you fall behind the more time you'll have to catch up.
- Change is inevitable except from vending machines.
- 14. How many of you believe in telekinesis? Raise my hand ...
- 15. If at first you don't succeed, then skydiving isn't for you.

CMODELER'S LEXICON BY F.J. SKURKA

BELAYING

PIN

: A wood , iron or brass pin shaped cylinder having a larger diameter to its upper part , which fits into a hole in a pin rail or fife rail for securing running rigging. The line is passed alternately round the pin on top and underneath the rail in a figure eight pattern.

BELFAST BOW

31

: The bow of the vessel that rakes forward of the waterline. It reduces damage in case of collision by strikning the other ship above the water line. Also reduces pitching due to more bouyancy when plunging bow first in heavy seas. Also provides more storage space forward. First constructed by Harland and Wolfe of Belfast, although it is not unique to Belfast.

BELFRY

: In old wooden sailing ships , an often highly decorated shelter built over and around the ship's bell.

BELL-BOUY

: A floating (usually un-lighted) beacon fitted with a bell so installed as to ring by wave motion.

BELL-PULL

: On older steam ships a wire connection between the engine room and the bridge by which a gong or bell is sounded, relaying engine speed and direction signals.

BELL-SHIPS

: A bell of specified size, placed on board where the sound cannot be obstructed, usually placed forward on the forecastle. It is rung under the regulations for preventing collision. When anchored in fog as a warning to other vessels, to sound the general alarm and to keep time. the bell is struck every half hour during the watch. Watches are: Midnight- 4AM, 4AM-8AM, 8AM-Noon, Noon -4PM, 4PM-8PM, 8PM-Midnight. In the early day's a sand glass, in which the sand took one half hour to run through, was used to keep time. In a four hour watch, one bell was struck for the first half hour, two at the first hour and so on until eight bells is struck at the end of the watch.

BELL-ROPE

: A short length of rope (usually highly decorated with fancy knot work) attached to the clapper of the bell by which it is rung.

BELLY

: The swelling of a sail.

BELLY-BAND

: A band of canvas sewn across the mid point of a sail to give it extra strength. The belly of a sail is also sometimes defined as the point between the bottom of it and the first row of reef points.

BELLY HALYARD

: One of the gaff halyards. A halyard is a rope which raises a sail or spar. The spar at the top of a square fore and aft sail is called the gaff. Normally there are two halyards used to raise the gaff and with it the sail; these are the throat halyard and the peak halyard, located at either end of the gaff. Sometimes, extra support is necessary and a third halyard is attached to the middle of the gaff and is called the belly halyard.



SPINDRIFT by F.J. SKURKA

Coat hanger wire which is widely used by model bottlers , usually comes in three diameters: 0.081" (no. 46 drill) , 0.093" (no.42 drill), and 0.098" (no. 40 drill). The wire can be bent and shaped to create a variety of tools. With regard to making a tool to clean the inside of the bottle, cotton swab's are invariably used. In days gone by, the handles of the swab were made of 1/16" diameter wood; today they are made of tightly rolled paper/cardboard or hollow plastic . Made by various manufacturers, there length is about the same: 3"-34". The thickness and diameter of the handle vary. The round paper/cardboard ones

are not worth bothering with. The hollow plastic ones are. Swab's made by Johnson & Johnson (RTM) when cut in half fit nicely over the 0.098" wire, while the swab's made by Cheseborough-Ponds makers of "Q-Tips" (RTM) fit snugly over the ends of the 0.081" wire. To ease forcing the swab on the wire , round and taper the wire ends with a smooth file , emery cloth or sandpaper . With a tight fit , no glue is

necessary and the used tip is easily replaced.

Duckwork's Woodcrafts - 7736 Ranch View Lane, Maple Grove MN. 55311-2100, 1-800-420-5921 , Fax (612) 420-5519 Website: www.Duckworks.Com Carries a wide variety of supplies for home-based crafter's most specifically , a good supply of Finnish and Baltic Birch at reasonable prices. For example 1/64" 3 ply Finnish Birch, double clear, single sheets 10"x10" cost \$3.49.

They also carry dowels, sandpaper, glues, paints , scroll saw blades ,

brushes and other products for hobbyists.

The United States Postal Service , stamp fulfillment services, P.O.Box 419424, Kansas City, MO. 64141-6424. Call 1-800-Stamp-24 , offers a unique set of stamps for those interested in ships and maritime themes . In the latest international collection they present: Sailing ships of Australia, depicting " Polly Woodside " , "Alma Doepel ", and " Ladt Nelson ". There are similar stamps from Canada, commemorating its Naval Forces , featuring the "HMCS Sackville " and "HMCS Shawinigan ". Also of interest , is a souvenir sheet of the sailing vessel " Marco Polo ".

Canada and Australia commemorate their maritime links with this Canadian built vessel that took emigrants to Australia. The sheet shows two different oil paintings of the vessel . Another stamp depicts a portrait of William Roue, the Naval Architect who designed the "Bluenose" an innovative schooner known as " The Queen of the Salt Banks".Israel has produced a souvenir sheet, in honor of the world stamp exhibition -Australia 1999 and in keeping with the exhibition's maritime theme, it depicts an ancient wooden boat Which was discovered in the Sea of Galilee in 1986, as well as a reconstructed model of the same boat . Ireland celebrates its maritime history with four stamps featuring famous ships that played a big part in Irish History- the "Polly Woodside ", the "IIEN" the Royal National Lifeboat Institution (RNLI) and the " Titanic " They also celebrated the tall ships race where ships of four contries competed in the Cuttysark race which finished in Dublin. This special souvenir mini sheet featuring Vasco Da Gama was issued in honor of the Portugal 1998 stamp show .



The Low Black Schooner Yacht " America " 1851-1945. by John Rousmaniere.

This soft covered book, is unique in several respects. In that it was written as a new history of the famous yacht "America ", based on an exhibit held at the Mystic Seaport Museum in 1986-1987 which was cosponsored by the New York Yacht Club. The author is a well known and highly respected yachting historian who has written more than ten books on the subject. Another factor is that the captions were written by B.A.G. Fuller, Curator of Mystic Seaport Museum and Stuart L. Parnes Associate Curator for exhibits, who formed a team effort with several people from the museum staff, the New York Yacht Club Historical Committee and Librarians and Curators from the G.W.Blunt White Library and the Stevens Institute of Technology.

A while back the museum acquired the best rigging plan of "America", which had not been previously seen by scholars. Another lines and sail plan were found at the New York Yacht Club. These new insights to the most famous yacht in the world, brought about the idea for an exhibit and a book. In addition, Colin E. Ratsey donated the original sail plan drawn in 1852 and with the assistance of the New York Yacht Club, providing memorabilia and source material, the museum staff with other materials from other private collections and museums organized an exhibit and wrote the book which included a complete biography of the vessel.

wrote the book which included a complete biography of the vessel.

The book documents the early history of the era when Prince Albert, consort of Queen Victoria, sponsored the great exhibition of 1851, in which Science, Art and Industry would be presented to the world so that "Nations will be able to direct their further exertions".

Held at the enormous, new glass hall, called the Crystal Palace. Jewelry, American farm equipment, Prussian firearms, paintings, statues, telegraph and photographic equipment and modern products of the Industrial revolution were to be seen.

In the United States , at the same time, William Brown launched the "America ". He built her on speculation that she'd beat any yacht around and would be bought by a syndicate of members from the New York Yacht Club who would take her to England for the great exhibition. An English merchant proposed that a U.S. vessel be sent to the exhibition to represent american ship building skills .

The book tells the history of the New York Yacht club, the men involved, the designers, builders and provides the details to the most famous race in yachting- around the Isle of wight, referred to at the time as "notoriously one of the most unfair to strangers that can be selected".

The prize was the "Royal Yacht Squadron 100 pound cup," or " Squadron cup", or " Queen's cup", or " The 100 Guinea cup " and finally the " America's cup". At the time it's cash prize was \$541.00. Detailed also are the race, contenders and events before, during and after the race.

Returning home in glory after winning the race, she continued racing until the civil war and was used by the confederacy as a blockade runner, named " Camilla " and later " Memphis ". In 1862, when Jacksonville , Florida, was captured by Union troops, the rebels scuttled her 70 miles up the St John's river.

Lt. Thomas H. Stevens USN , found her , raised and restored her and she became part of the fleet blockading the south. She also served as a training ship for midshipmen at the Naval Academy at Newport, Rhode Island. Overhauled, repaired and re-rigged many times , she continued to race

BOOKS. The low Black Schooner (continued)

and cruise until 1901, the fiftieth anniversary of the Squadron cup race, her fifty-first and last race. In 1921, the Eastern Yacht Club turned her over to the U.S.Naval Academy at Annapolis, Maryland, where she became an exhibit vessel.

Falling into deep disrepair, she was scrapped in 1946. A model of her was made from a piece of good wood that was left and the shipyard received \$990.90 credit for the sound wood and lead recovered. That model is in the Academy Museum.

This book has over 65 paintings, illustrations and photographs with a pull out rigging plan and lines plan of "America". Also provided is a source list for plans and details of the vessel.

This book is a very interesting read and is well worth the price. I paid \$9.95 plus \$4.75 shipping From:

Ship Builder's Shop P.O.Box 128 Cedarburg, WI. 53012. can also be purchased

It can also be purchased from: Mystic Seaport Museum Stores Mystic, Conn. 06355.





New Member Jack Youngblut of Ontario Canada sent in the photo here of his work, " Sailing Grandfathers

Schooner ".

The Grandfather was carved and cut into 15 pieces, then dowelled, then painted.

The Jug is a $\frac{1}{2}$ gallon wine jug with a 7/8" neck opening It is 6" round and 10" high.

The young boy is cut into 10 pieces , dowelled and painted.

Both were mounted on little logs that were mounted on pegs that were glued onto a small platform that was placed under the clay.

Beautiful work Jack and thanks for sending it in.



S/V RENAISSANCE San Francisco, CA USA

Current Position: Tuzi Gazi Marina Republic of South Africa latitude 28 °41' South longtitude 38 °04' East

Home Base: 3262 Superior Lane Suite #289 Bowle, MD 20715-1900 USA

March 15, 1999

Dear Ray,

The enclosed projects are for The Bottle Shipwright and they are long over due, but we had a very busy 1998 as we sailed across the Indian Ocean and explored many out of the way places in the process. We are now in Richard's Bay, South Africa for a refit and will stay here for at least a year as I rebuild the engine and windlass and a sort of other things now that we are somewhere where we can get parts and assistance if necessary. The first thing I did when we got here though was build the iron clipper TIMARU in a pinch bottle. While I was building I got a mail package and a copy of your publication and saw the E-mail addresses and sent off an inquiry to Don Hubbard, he was very helpful so I decided I could spare a day or so to send in these drawings as a type of payback so to say. I hope to send stuff like this in more often if it is useful to other members. I think each drawing contains enough info to get the idea of how to reproduce what I have done but just in case you need more I'll give you a bit more on each drawing.

TABLE TOP WORK BENCH

This project started with an old cutting board that I used to build ships and a lot of other projects on board. I used teak for the jaws of the vices and maple dowels for the slides. I got the tolerance on the holes very close and then sanded a bit and used bees' wax to make them slide easily. The threaded stock I used was stainless steel as I live on a sailboat and everything is stainless. The nuts in the jaws and bench are set in epoxy but the fit is so tight I don't think that was absolutely necessary. The 3mm metal cover countersunk in the bench was a bit of stainless from an old water tank I cut up for bits a few years back. I epoxied the nut into place then added the 3mm cover so it too is glued down well. The holes on the jaws and bench are situated to extend the useful length of the vice and I also use them to keep jigs in place that keep the bottle steady, and help with other aspects of ship bottling.

DOWEL CENTERING JIG

This project came about because of the vast amount of holes I use when building clipper ships. The last one I built had two crows' nests on each mast and this jig still

made each hole dead center. When I got the idea of what I wanted to do I wasn't too sure that my tiny 0.5mm bit would drill the aluminum without breaking. I went slowly though and was very careful and it was a fairly easy job. The block I use is flat on the top but I may put a grove in the next one to see if I like that. The centering vee is easily used without the block and if made small enough you'll find a lot of uses for it. TAPERING JIG FOR SPARS

This jig came about because of a need to add some uniformity to the spars on my clipper ships. I found it hard to get fifteen or more yards to shape I wanted. The dremel jig shown is drawn slightly small then the one I use, but you need to keep in mind the size of your tool when building this. Remember you have to use a c-clamp to hold it in position when you build yours. Once that is completed, you can make level vee's in your wood stock and these are really helpful for gluing up the sections on three piece masts. I make a 6-7 inch piece with three or more different depth vee's in it and then cut it up into different size sections depending on what job I want to complete. The tapering comes when you glue the tongue depressor to the end of the wooden stock and then run that through your tool. Cut the tongue depressor off and that jig is great for making very small yards and masts with a lot less trouble.

PLANKED DECKS

I've used this technique on all my ships and have had great results. Once you have done it on one ship it is quite easy to repeat. A friend of mine who got interested in SIB's started the idea of adding black paint to the glue to make the seams show up more clearly. Before that I used to color the side of each toothpick with a felt marker. The black glue is easier and creates much better results. I always make a couple of sections of decking to keep in my project box for different uses on ships.

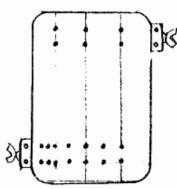
HULL SPLITTING JIG

The HMS Victory is a ship I've always wanted to build. When I first started to work on the problems of building this ship the first thing I decided I'd have to do is split the hull along the sheer line at least eight times. This jig is the result of that effort. It successfully split the hull eight times and when put back together and painted you cannot see the cuts. There are lots of ships that need splitting and I've found that the sheer line is a good place to cut as there is usually change of color or gun ports to hide the cut completely. The next clipper I build with skysail or moonsails will have its hull split so I can get all the rigging in the bottle with less chance of problems. Once you have made a jig you'll be surprised how many ships have similar sheer lines at the scales we work at. One set of hack saw blades once shaped can be used again and sometimes with very little modification.

Well Ray I hope these are of some use to you and the other members. I have enclosed a self-addressed envelope and if you look in it you will find two US dollars for the postage. I left the USA on this three-year cruise around the world in 1986 and I have only been back once during that time so good ole USA stamps are unknown to me (I'm not even sure how much a stamp costs nowadays, I must remember to take a look at the stamp on the next letter I receive). I hope this is okay with you. Thanks.

Cheers.

15



I made my work bench from an old cutting board $52\text{cm} \times 28\text{cm} \times 2\frac{1}{2}$ cm. The vise detail below is to scale . I cut the vise jaws, then using a doweling jig I cut the dowel and threaded stock holes.

The dowels are screwed and epoxied to vise jaws. Use beeswax to lubricate dowels. When I completed the vises I drilled an assortment of holes for 1" pieces of a solid aluminum curtain rod, to enlarge vise capacity.

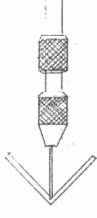
When I finish a project I longboard entire surface with 320 grit, then coat with hot linseed oil. This keeps the surface very hard . On the bottom of the board I routed in 10cm strips longtitudenly and glued in 3mm cork strips.

It protects bottom and also makes a good pin up area for projects.

36 13/6" NUT -FLAHBAL WOOLS GREET FLATHSAD SCREWS-- 3MM METAL MIG" THREADED STOCK TABLE TUP 17 MM DOWEL WORK BENCH WMD XREW *IO WOOD SCREW WASHER 13/6" NUF 3/6" N'JT 13/6" WING HUT 16.

DOWEL CENTERING JIG

YOU'LL NEED A SECTION OF 2×2 CM ALUMIN UN ANGLE SECTION. DRILL HOLE AS SHOWN (1 USED 0.5 MM BIT). THEN CUT VEE OFF SECTION (MINE IS 3MM WIDE)





NOW FLATTEN TOP OF INVERTED VEE



THEN OUT A SECTION OUT OF A WOODEN

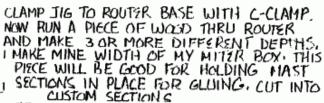


APPLY SLIGHT DOWNWARD PRESSURE WITH THUMB AND FOREFINGER TO KEEP DOWEL IN PLACE. WORKS WELL ON EVEN 3 PIECE MAST'S WITH CROW'S NEST'S AND USING VEE BY ITSELF ON BOWSPRIT. BE CAREFUL ABOUT BENDING AND POSSIBLY BREAKING VERY SMALL BITS.



TAPERING JIG FOR SPARS

FIRST A JIG IS NEEDED FOR A ROUTER/DREHEL TOOL. THIS JIG SHOULD 20-30 CM LONG (WIDTH IS DEPENDENT ON YOUR ROUTER BASE), GLUE FENCE TO BASE. CUT SLOT TO SIZE OF BIT YOU CHOOSE TO USE.



CUSTOM SECTIONS

NOW YOU ARE READY TO BUILD THE
TAPERING JIG. THIS TIME GLUE A

BIT OF A TONGUE DEPRESSOR TO THE

TAPERING JIG. THIS TIME GLUE A
BIT' OF A TONGUE DEPRESSOR TO THE
BOTTOM SIDE AT ONE END OF YOUR
PIECE OF UCOD, NOW WHEN IT IS RUN
THRU THE ROUTER THE ORCOVES TAPER
UNIFORMLY AND BY MAKING AT
LEAST 3 GROOVES OF VARING DEPTHS
YOU HAVE A GREAT JIG FOR TAPERING
MASTS AND YARDS, GLUE SAND PAPER
TO A BLOCK OF WOOD AND RUN IT

TO A BLOCK OF WOOD AND RUN IT OUGR THE GRODVES WHILE YOU TURN YOUR SPAR WITH THUMB AND FORE FINGER, I GET HUCH MORE UNITORM SPARS AND VERY THIN.



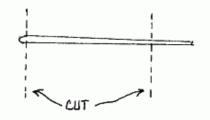
ROUTER BASE

FENCE .

SLOT



PLANKED DECKS

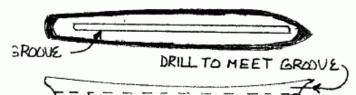


CUT A BUNCH OF FLAT TOOTHPICKS SO THE ROUND END AND THE POINT IS GONE. MIX WHITE GLUE WITH BLACK ACRYLIC PAINT. ON A PIECE OF SCRAP PLYWOOD MAKE A STRAIGHT LINE OF PINS TO HOLD VOUR DECK IN PLACE AS YOU ASSEMBLE IT, USING A NEEDLE IN A PIN VISE MAKE YOUR FIRST ROW AND APPLY BLACK GLUE AND START YOUR SECOND ROW. NO NSED TO BE NEAT WITH OLDS MOST OF IT GETS SANDED

STRAIGHT PINS

OFF LATER . VARY YOUR SEAM BREAKS AND MAKE YOUR DECK I 1/2 TIMES THE SIZE NEEDED, WHEN ALL THE TOSTHPICKS ARE IN POSITION USE YOUR FORE-

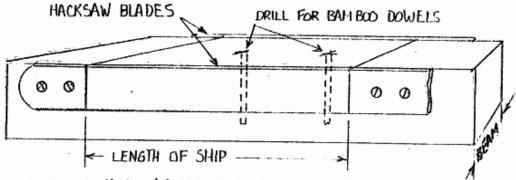
FINGER TO SPREAD GLUE WELL INTO THE SEAMS AND MAKE SURE IT IS FLAT. AS THE GLUE SETS YOU MUST MOVE THE DECK GENTLY SEVERAL TIMES BY PUSHING IT SO THAT IT WILL NOT ADHERE TO THE PLYWOOD BASE. WHEN GLOE IS SET UP ENOUGH FOR SANDING TACK DOWN A PIECE OF 220 GRIT SANDPAPER AND PUSH YOUR DECK BACK AND FORTH TO REMOVE EXCESS GLUE AND LEVEL THE TOOTH PICKS, I STAIN MY DECKS LIGHTLY WITH A YELLOW (GOLDEN) TEAK STAIN, DECKS WERE HEAUILY HOLY STONED WAY BACK WHEN WHICH MADE DECKS ALMOST WHITZ - GO EASY ON STAIN. I USE A KNIFE TO CUT TO SHAPE THENCLEAR NAIL POLISH TO FINISH.



THE BLACK GLUE MAKES VERY CLGAR SEAMS AND ALTHOUGH THEY . ARE A BIT LOST DNCE THE SHIP IS IN THE BOTTLE, THEY PROUIDE A GOOD WAY TO RUN PULL STRINGS FORWARD AND

WHEN YOU DRILL TO MEET THE GROOVE YOU CAN PICK A CONVIENT SPOT FOR LATER STRING CUTTING. THEY FILSO MAKE PAINTING THE INSIDE BULWARKS A SNAP. I'VE USED THEM ON ALL MY SHIPS.

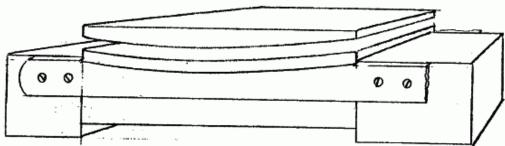
19.



CUT AN OLD HACKSAW BLADE IN HALF THEN CLAMP TWO HALVES TOGETHER AND DRILL 4 HOLES AS SHOWN. NOW BOLT THESE HALVES TO WOUD STOCK FOR SHIP HULL. MARK WOOD AND PLADE WITH HULL LENGTH AND REMOVE HACKSAW BLADES. DRILL HOLES FOR BAMPOO DOWELS AND CUT OUT HULL SECTION.



BUT HACKSAW BLADES TOGETHER ACAIN (MINUS THE WOOD) AND USING A FILE SHAPE IN THE SHEER LINE OF YOUR SHIP, NOW REASSEMBLE WITH HULL SECTION AND WOODEN END PIECES. PUSH HULL SECTION UP TO DESIRED LEVEL AND CLAMP JIG SECURELY IN A VISE.



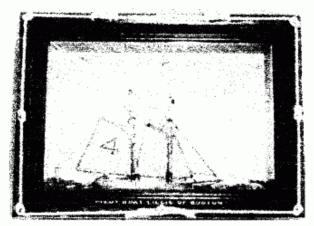
USING A COPING SAW YOU CAN NOW CUT THE HULL SECTION AS HANY TIMES AS NECESSARY. REMOVE HULL SECTIONS AND INSERT BAMBOO DOWELS AND YOU ARE BEADY TO SHAPE YOUR HULL. I USED THIS WHILE BUILDING HMS VICTORY AND HAD GREAT RESULTS.

HULL SPLITTING JIG

Notes From The Membership Chairman by Don Hubbard

I received a typical query from a bookstore called **The Booksatchell**, in **Mineral Wells**, **Texas**, asking if my ship-in-bottle book was available, and if so, how much? I gave them the information, received an order, and sent off the book. Their payment came about a week later with a nice letter of explanation from the owner, Heidi Satchell. She told me that explaining that the new owner loved the book, and that he is a prison guard at some nearby Texas prison. He noticed that many of the inmates were making ships in coke bottles and became interested in the craft. So you don't have to be a blue water sailor to enjoy our art. Anyone who has time on their hands can stay busy. I wonder if any of these poor guys know about our Association?

Bob Frederick (Seattle, WA) sent me a realy unique wedding gift a few months ago. It is a small shadow box (6" by 8" OD) with a model of the Pilot Schooner Lillie of Boston. This little beauty is now on the desk in my office. The picture alongside does not do it justice, but will give you some idea what she looks like. On the glass he has rain sleeting down with a poor guy at the helm. The schooner is pulling a dingy to be used in the transfer to the incoming ship off to the far right. There is detail



with reef points, pilot flag, a backgound lighthouse, an attractive sky and realistic whitecaps. This shadow box represents a lot of work, but like a bottled ship, will be around for many years for people to enjoy. Since it is a miniature, many of you might want to try your hand at creating one. Thanks Bob.

Bill Johnston, our long-time member living in Langhorne, PA, is editor of a great woodcarvers newsletter, Quips and Chips. When I received the March, 1999 edition of the letter I found that Bill had used the cover to send this little note about Jesse Ventura, an honest politician in Minnesota, and a Navy man (Seal Team class 4 at the Naval Amphibious Base here in Coronado.. I thought the note was wonderful and have asked Bill's permission to pass it on to you.

After being bombarded with all the news coming out of Washington, like everyone else, I'd had it up to the eyeballs with our sterling politicians. With this in view, it came as a pleasant surprise to read of the victory of the wrestler, Jesse Ventura, winning over the professional politicians in the race for governor in Minnesota, Instead of all the fancy speeches and the usual promises that are never kept, he ran as an independent which tickled me no end. He said he'd probably make many

mistakes but that he would give it his best and the people could count on his being honest with them. Said he didn't want the governor's big chauffeured limousine, he'd just keep on driving his own car.

Since he was an old Navy man. I put a little tops'l schooner in a bottle and sent it to him with a note congratulating him on his victory. I got the nicest letter by return mail on the governor's stationery thanking me and signed by his wife, Terry Ventura, 1st Lady of Minnesota, telling me the ship-in-bottle will be on display in the library of the Governor's Mansion. Kinda' nice to know it was appreciated!!

A week later I received another letter again thanking me, but as a government official, he stated he was unable to accept gifts and asked my permission for him to donate it to a local charity and signed Jesse Ventura.

Can you believe it, an honest politician!!

Here is another (maybe fictitious) story about a ship-in-bottle guy looking for a better future. It was sent to me by Adam Mello (Calistoga, CA)

Seems that this elderly long-time ship-in-bottle builder decided to enroll in an auto mechanic school to learn the trade. The class was full of young people so he worked his tail off to do well.

Like any older guy, when the final exam came he worried if he would be able to complete the test with the same proficiency as his younger classmates. Most of the other students completed their exam in two hours. He, on the other hand, took the entire four hours allotted. That night he tossed and turned in bed dreading the next morning when the exam scores would be announced and posted on the bulletin board.

The following day he was surprised and delighted to learn that he had scored 150 % on his exam, so after class he spoke to his professor. " I never dreamed I could do this well on the exam. But how in heck did I earn a score of 150 %.

The professor replied, "I gave you 50 % for perfectly disassembling the car engine. I awarded another 50 % for a perfectly reassembling job, and then I gave you an additional 50 % for having done all of it through the muffler."

In a more serious vein, I received a letter from Russell Reilly (Seattle, WA) last March. Russell works aboard an oceanic research vessel based out of Seattle and he not only builds but collects bottled ships. He mentions that old bottled models turn up far less often now than they did, and that prices are a lot more expensive. "I think there are quite a few more people interested in them now. Fifteen or twenty years ago there were very few collectors and I could find 6 to 8 old bottled models in a years time. Now all I average is 2 or 3 a year."

This is a good point for all of you to consider. Our art is, in fact, receiving much greater recognition, and builders who sell should easily be able to command a greater price for their work.

That's about it for this edition. Please remember that we still have a few copies of the Labistour ship-in-bottle tape. Not expensive - only \$20.00 and that includes postage. The Labistours have been building bottled ships for years and the tape has lots of wonderful advice. Happy ship bottling.

Four of the seven new members we welcome aboard in this issue mentioned no experience with SIB's, Karl Dennis, of Astoria, New York, Joseph Dearie, of Philadelphia, Pennsylvania, William Johnson, of Baton Rouge, Louisiana, and Steven Nelesen, of Cedartown, Georgia. Alan Barraclough, of Philadelphia, pennsylvania, has completed four including a Chinese Sampan, Dennis Bladine, of Stockbridge, Georgia, claims to be a beginner but has five to his credit after reading Don Hubbard's book. And last but not least another reader of Don's book is getting ready to start his first scratch built SIB, having gotten some practice with two Airfix SIB kits. Welcome aboard and remember, this Journal is about you, what you do and how you do it. So please sent in those photo's of your work, and the hints, tips and articles. Questions, problems, send them in too. We will try to help.

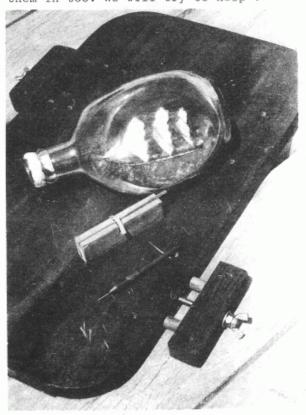


Photo above of Bob Tiews table top work bench described in the article in this issue. I think the ship is the iron clipper TIMARU in a pinch bottle. Nice work Bob and thanks for the tips.



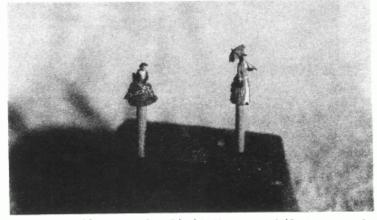
And in answer to Bob Frederick, of Seattle, Washington, Black & White if you can find it. And the five gallon work progresses. 4 piers , 10 houses (with 3898 shingles) 1 water tower , 6 boats ,55 crates , 50 barrels are complete. 1 crane , 10 ships and boats , 1 island , 1 light house, 1 hotel and 2 trees are semi finished. And for Bob DeJongste, I have been unable to find any glass maker willing to build a bottle with the dimension's needed to accept that one large ceramic house. Will keep trying.

C.L.Don Bradley sent in the photos below. He is still working on the W.W.I German Raider "Seeadler". I know he will send in some photos when





Above "King of the Cowboys" Roy Rogers and Trigger. Actual size.

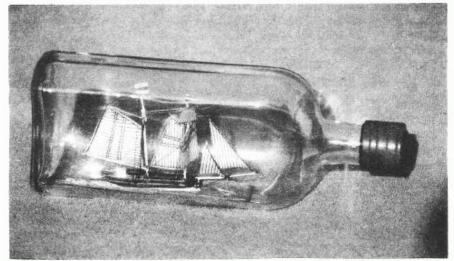


Above Southern Ladies of the Civil War era 1/3 larger than actual size.

Letters from the members

Edgar (Chip) Fisher had two photos of his
Moby Dick in 1998-4 issue. The photo below is his work
of the C.S.S. Hunley The first successful submarine of the Civil War.
"The soldier came from a Civil War playset. The ship is a resin
model. I added the rivets and scribed the plates. It rests on a
hand built H.O. scale track and hauler "Ed. note The movie about
the Hunley was on TNT channel 29 last night.





Above The USS Hannah Chip built from a kit and put in a bottle. Sorry I had to crop those two photos Chip.

GENERAL INTEREST MATERIAL ABOUT SHIPS-IN-BOTTLES by Jack Hinkley,

President, Ships-In-Bottles Association of America

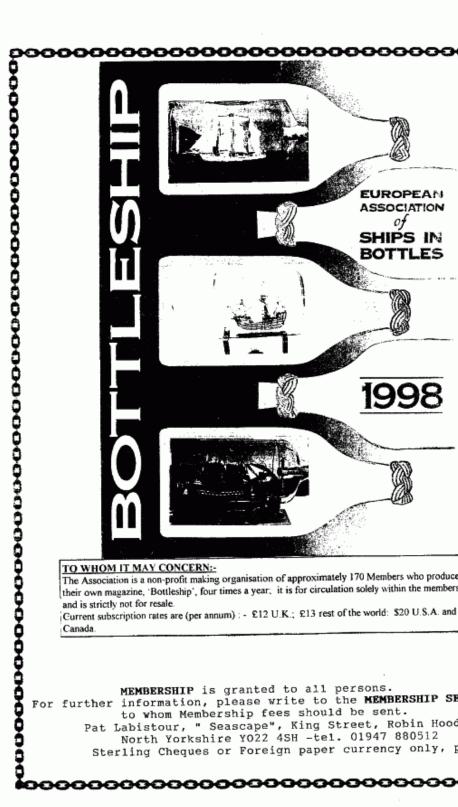
Because we frequently have general questions about ship-in-bottle museums and the activities of the ship-in-bottles associations around the world, I thought the following information would be useful to all of the membership. If any of you find information that is incorrect, or would like to add material to what I have here, please send it to me at 403 Amherst Avenue, Moon Township, PA 15708

There are seven museums dedicated to bottleships that I have been able to locate:

- Tempozan Harbor Park, Osaka, Japan. Juzo Okada, Curator and President of the Japanese Ships-in-Bottles Association.
- Bottle Art Museum, Pattaya City, Thailand. Mr. Pieter, owner (Bottle Shipwright 1997-3)
- Flessenscheepjes Museum, Enkhuizen. Netherlands. Curator, Jan Visser. the best. SIB (Ships-In-Bottles) museum .in Europe; probably best in the world according to Ralph Preston, Master Ship Bottler (Bottle Shipwright 1994-4)
- SIB Museum, Neuharlingerziel, Germany. Between Emden and Wilhelmshaven. Basement of the Hotel Anderson. (Bottle Shipwright 1994-4)
- 5. Buddelschiff Museum, Tangerhutte, Germany. Hans Euler, Owner.
- Wedel SIB Museum, Wedel Germany. (Bottle Shipwright 1994-4)
- "Flask Peter" Museum, Aeroskobing, Denmark. On the island of Aero, Denmark.
 Per Jakob Fahlen, curator. This is the oldest SIB Museum anywhere. The collection comprises the 1ifetime work of "Flask Peter" Jacobsen. (Bottle Shipwright 1994-4)

Following are museums that have SIBs on display. There may be more.

San Francisco Maritime Museum, San Francisco, California, USA
Columbia River Maritime Museum, Astoria, Oregon, USA
Allen Knight Maritime Museum, Monterey, California, USA
Seattle Historical Museum, Seattle, Washington, USA
Vancouver Maritime Museum, Vancouver Island BC, Canada
Los Angeles Maritime Museum, Los Angeles, California, USA
Cabrillo Maritime Museum, San Pedro, California, USA
San Diego Maritime Museum, San Diego, California, USA
USS Constitution Museum, Charlestown, Massachusetts, USA
Penobscot Maritime Museum, Searsport, Maine, USA
Ships of the Sea Maritime Museum, Savannah, Georgia, USA
Williamstown Maritime Museum, Williamstown, Victoria, Australia
Sydney Maritime Museum, Birkenhead Point, New South Wales, Australia
Newcastle Maritime Museum, Mereweather, New South Wales, Australia
Maritime Museum of Tasmania, Tasmania, Australia



The Association is a non-profit making organisation of approximately 170 Members who produce their own magazine, 'Bottleship', four times a year, it is for circulation solely within the membership

Current subscription rates are (per annum) : - £12 U.K.; £13 rest of the world: \$20 U.S.A. and

For further information, please write to the MEMBERSHIP SECRETARY to whom Membership fees should be sent.

Pat Labistour, " Seascape", King Street, Robin Hood's Bay North Yorkshire Y022 4SH -tel. 01947 880512

Sterling Cheques or Foreign paper currency only, please.

Queensland Maritime Museum, Brisbane, Australia Spanish Naval Museum, Madrid, Spain

There are seven ship-in-bottle associations world wide:

- The Ships-In-Bottles Association of America
- 2. The European Ship-In-Bottles Association
- The Japanese Ships-In-Bottles Association
- 4. The French Ships-In-Bottles Association
- 5. The Dutch Ships-In-Bottles Association
- 6. The German Ships-In-Bottles Association
- 7. The Norwegian Ships-In-Bottles Association

Association Activities:

In regard to reviews or competitions there is no set policy for conducting such events. Each bottleship Association, and there are seven major ones, conducts their own meetings and set the agendas for those meetings, and competitions may or may not be included. Our own Association has tried to have what we call a Conference or meeting of members about every two years since our inception. We have tried competitions with varied opinions of the results. I expect our next Conference will probably not include a competition, however the decision is up to the members. Our members are encouraged to bring their work to the Conferences and we generally see their best work. We try to select a site with marine atmosphere for our Conferences; often at a Maritime Museum with the support of the museum.

Because of the maritime heritage of our country we encourage the use of "Folk Art" to describe the building of ships in bottles and our goal is to preserve that venerable nautical art. The quality of our members work equals that of any in the world and ranges from that of beginners to works that are almost unbelievable to behold.

Books and Plans

Books and plans are plentiful. There are companies who sell plans for hundreds of ships which, of course, must be reduced in scale and/or size to be accommodated in a bottle. Most of the known bottleship Associations produce a Journal (magazine/newsletter) which contains drawings of ships which are adaptable to bottling.

Jack Hinkley

DEATH BECOMES THE GHOST -TWO PART VIDEO

\$29,95

(THE GLORY) (THE SHAME) _____ 100 minutes total ____ NEW RELEASE, March 1997 : Grade-A Productions : Winner, TELY AWARD, 1997

Winner, TELY Award, 1997, Esecutive Producer, Vic Campbell: Associate Producer, Patrick Whittom: Director-Editor, Jason Eisenberg, A Grade-A Production

"Death Becomes The Ghost" Part I "THE GLORY"

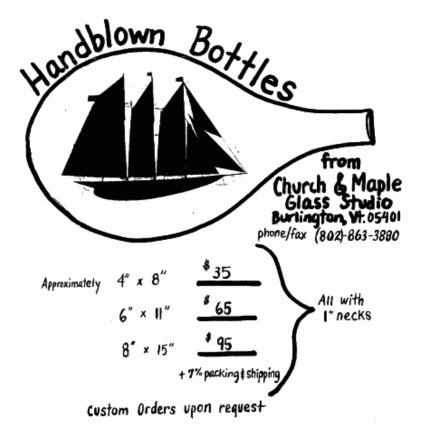
Ten US Navy Cruisers were lost to enemy action in WWII. All served courageously, but only one was given the opportunity to die fighting in a classic, close contact surface engagement. After depleting fuel and ammunition in the Java Sea Battle, the Houston and Perth ran into a second Japanese Battle Fleet. Only one option remained courage. As the Houston went down, a sailor arged a Marine gunner to leave his post. The gunner replied "I have one round left and by God, I'm using it!" He was never seen again. Sailors in the water, turned to watch as the ship went down, her set by vow, a manifest. The was never seen again. Surfors in the water, curried to water as one stop when down, in superstructure flooded with lights from the enemy ships. "Dutch" Cooper said, "I was proud to see our flag still blowing gently in the breeze as it touched the water and disappeared." About one third of the crew survived the sinking.



"Death Becomes The Ghost" Part II "THE SHAME"

Survivors of USS Houston and HMAS Perth were to pay dearly for the privilege of life. Those that did not die early of wounds or a frenzy of murder, were soon assigned as slave labor to build the cross Burma railway. This is the railway made famous in the movie "The Bridge On The River Kwai". Joining these men were US Army troops of the 131st field antillery, Texas National Guard, who were captured when Java fell. Thousands of other Allied POW's and hundreds of thousands of natives were all pressed into slave labor for the construction of the railroad. Death and discase were rampant. They were also unfortunate victims of American bombing raids on the railroad. Hell might be a better place. Yet, some survived. and they tell the story here that generations to come will understand the sacrifice. The stories of thier return home are most revealing and touch the soul of compassion. The movie ends with a note of optimism for the future. These are indeed special people.

GRADE-A PRODUCTIONS 270 SPARTA AVE 104-234 SPARTA, NJ 07871 973-383-9291 http://www.grade-a.com



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Raiph's Propaganda Sheets http://natosongs.com/ hit_the_bottle.html

The Ship Bottlers



To Readers of "THE SHIP BOTTLERS"

My name is Kaneharu Hata and I am a member of
The Japanese Ships—in—Bottles Association.

The pictures of my works are on a Japanese organ
entitled "THE SHIP BOTTLERS" (Vol.56 pho
to II upside, Vol. 61 page 3 downside).

SIB Associations in foreign countries have homep
ages by internet, but we don't have a homepage
yet. We are planning to establish our homepage
this summer.

Please tell me your HP URC by E – mail if you use internet or have homepage on SIB.

We would like to provide the members in Japanyo ur information on SIB.

My E-mail address is:

khatabou@ma4. justnet. ne. jp Kaneharu Hata

HINTS FOR BETTER PHOTOGRAPHS OF YOUR BOTTLED SHIPS

Photographs are always needed to liven the pages of Bottle Shipwright and to illustrate your own techniques. To help you get quality results we offer the following suggestions:

- Keep the background light and simple. A pressed white bedsheet or a light colored pull-down shade works well here.
- 2. Slower films generally have less grain than fast films though this is not a major factor.
- 3. Reflections can often obscure the model within. One way to minimize these is to take your picture outdoors on an overcast day. Bright sunlight is not good for bottle photography as it always creates highlights and also causes the lighter parts of the camera to reflect on the glass.
- 4. Before clicking the shutter carefully look through the viewfinder to find the reflections. Sometimes you can move or reduce these in size by tilting the bottle slightly backward or forward, or by turning it a bit.
- 5. Place your camera as close to the subject as possible. If you have a camera with interchangeable lenses and have a long focus (telephoto) lens, try using this. You can often focus closely with these and the distortion is minimized.
- Take more than one picture using different exposures.

MAKING SHIPS IN BOTTLES

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 116 years, from 1337 to 1453. 2. Ecuador. 3. Front sheep and horses. 4. Movember, the Russian calendar was 13 days behind ours. 5. Squirrel fur. 6. The Latin name was Insularia Canaria. Island of the Dogs. 7. Albert. When he came to the throne in 1936 he respected the wish of Queen Victoria that no future king should ever he called Albert. 8.
 Distinctively crimson. 9. New Zealand. 10. Thirty years, of course. From 1618 to 1648.

There are still a few copies of the 10th Anniversary cover, that was painted by the late George Pinter, available and suitable for framing. (Mine looks great framed) Carolyn Pinter could use a little help. Cost is still \$25. including shipping and handling. Send check made out to her at 5 Marjorie Dr. Halifax, Ma. 02338.

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